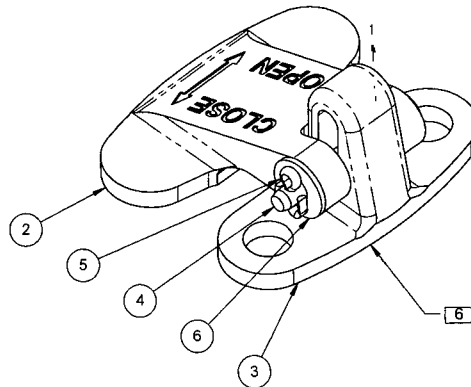


[illegible]

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4722-041	FUEL CAP HINGE ASSEMBLY
2	1	D4722-1	FLOATING HINGE
3	1	D4722-3	FIXED HINGE
4	1	MS20392-1R27	PIN
5	1	MS24665-151	COTTER PIN
6	1	NAS1149DN832J	WASHER

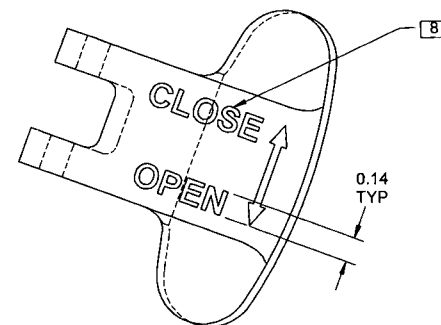
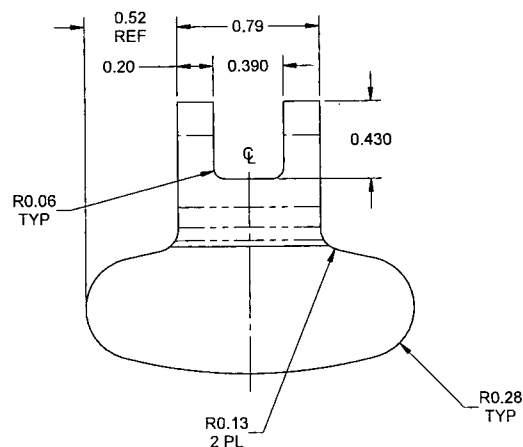
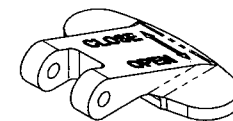
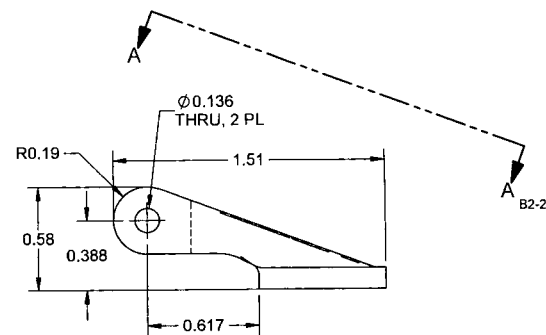
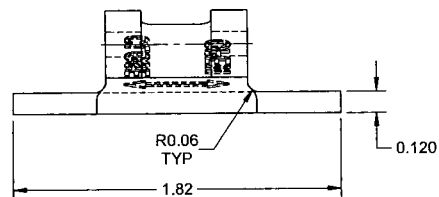


D4722-041 FUEL CAP HINGE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

PB1	CHANGE MATERIAL TO DELRIN	RF	12.12.14
A	NEW ISSUE	RF	12.09.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. PB1
MFG. APPR.	RF	D4722	SHEET 1 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FUEL CAP HINGE	NTS
DATE	12.12.14	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



SECTION A-A D2-2

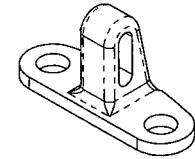
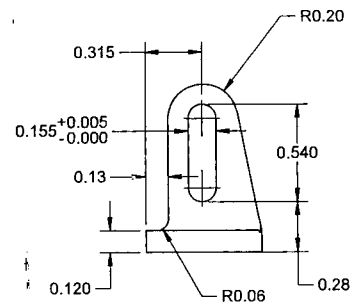
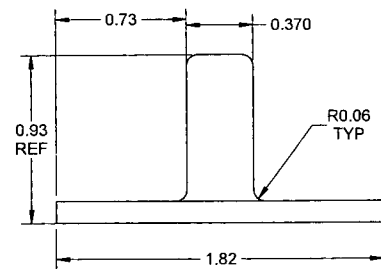
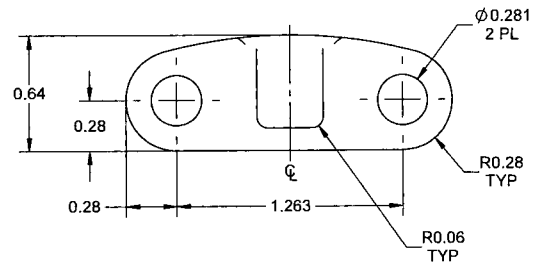
D4722-1 FLOATING HINGE

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-E
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs
- 8) ENGRAVE "CLOSE, OPEN & ARROW" USING 0.14 HIGH LETTERS TO MAX DEPTH OF 0.010



DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. PB1
MFG. APPR.	RF	D4722	SHEET 2 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FUEL CAP HINGE	NTS
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D4722-3 FIXED HINGE

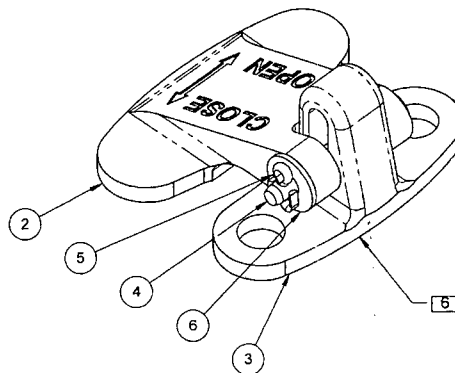
NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs



DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. PB1
MFG. APPR.	RF	D4722	SHEET 3 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FUEL CAP HINGE	NTS
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ITEM NO.	QTY. .041	PART NUMBER	DESCRIPTION
1	X	D4722-041	FUEL CAP HINGE ASSEMBLY
2	1	D4722-1	FLOATING HINGE
3	1	D4722-3	FIXED HINGE
4	1	MS20392-1R27	PIN
5	1	MS24665-151	COTTER PIN
6	1	NAS1149DN832J	WASHER



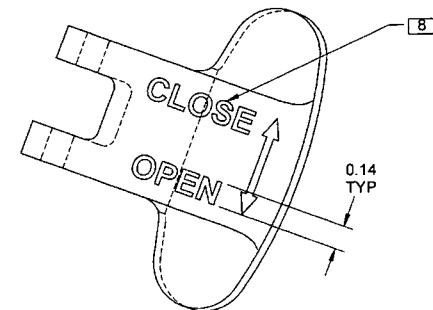
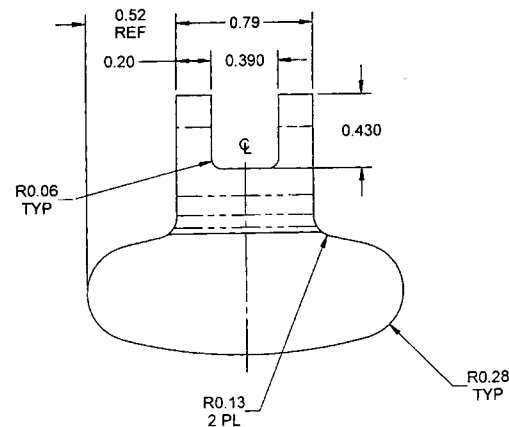
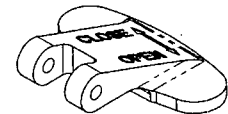
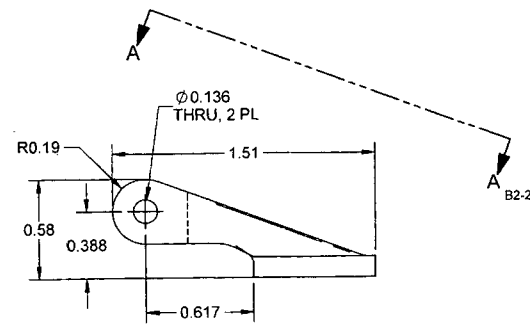
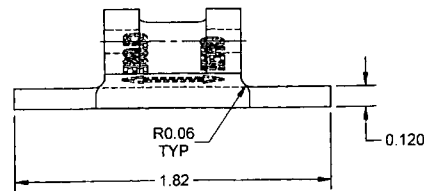
D4722-041 FUEL CAP HINGE ASSEMBLY

RELEASED
2013-01-07
MJP

B	CHANGE MATERIAL TO DELRIN	RF	12.11.26
A	NEW ISSUE	RF	12.09.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4722	SHEET 1 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FUEL CAP HINGE	NTS
DATE	12.11.26	<small>COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs



SECTION A-A D2-2

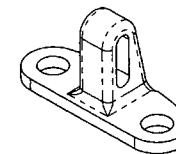
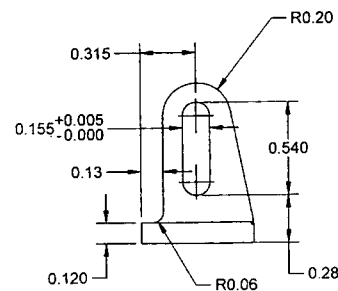
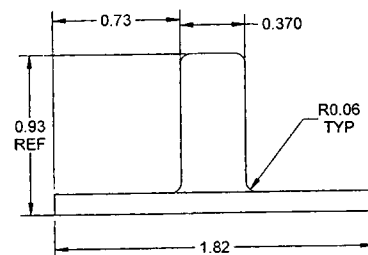
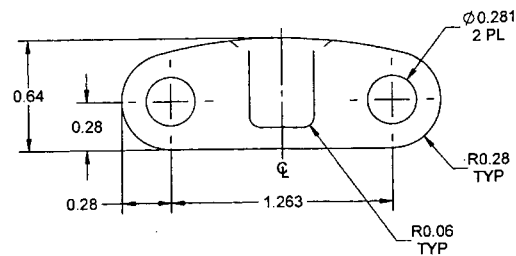
D4722-1 FLOATING HINGE

RELEASED
2013-01-07

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs
- 8) ENGRAVE "CLOSE, OPEN & ARROW" USING 0.14 HIGH LETTERS TO MAX DEPTH OF 0.010

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4722	SHEET 2 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FUEL CAP HINGE	NTS
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D4722-3 FIXED HINGE

RELEASED
2013-01-07

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4722	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FUEL CAP HINGE	NTS
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